TOLERANCES UNLESS OTHERWISE NOTED:

- FRACTIONAL:  0"-6": ±1/64"       6"-24": ±1/32"                               24": ±1/16"
- DECIMAL:        X.X:  ±0.1000"            X.XX:  ±0.0100"                     X.XXX:  ±0.0050"       X.XXXX:  ±0.0001"
- ANGLES:  ±0.5°     FINISH: 125 MICRO INCHES

BREAK ALL SHARP EDGES & CORNERS 1/64" MAX
VIEW A-A
SCALE 0.09 : 1

18.50 TBD BY KECK TO FIT NASOECK

TYPICAL 3 PCS
DETAIL B
SCALE 1 / 4

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>A5010</td>
<td>BASE WELDMENT</td>
</tr>
<tr>
<td>A5020</td>
<td>PIVOT WELDMENT</td>
</tr>
<tr>
<td>A5030</td>
<td>ACME SCREW WELDMENT</td>
</tr>
<tr>
<td>A5041</td>
<td>BUMPER</td>
</tr>
<tr>
<td>A5042</td>
<td>1/2&quot; DOWEL PIN</td>
</tr>
<tr>
<td>A5043</td>
<td>PIVOT MOUNT</td>
</tr>
<tr>
<td>A5044</td>
<td>PIVOT CLAMP</td>
</tr>
<tr>
<td>A5045</td>
<td>ACME PIVOT</td>
</tr>
<tr>
<td>A5046</td>
<td>BEARING MOUNT</td>
</tr>
<tr>
<td>A5047</td>
<td>HINGE</td>
</tr>
<tr>
<td></td>
<td>1&quot; X 1 1/2&quot; SHOULDER BOLT</td>
</tr>
</tbody>
</table>

TOLERANCES UNLESS OTHERWISE NOTED:
FRACTIONAL: 0.01" ±1/64" 0.010" ±1/32" 0.010" ±1/16"
DECIMAL: X.X ±0.0050" X.XX ±0.0100" X.XXX ±0.0050" X.XXXX ±0.0001"
ANGLES: ±0.5°
FINISH: 125 MICRO INCHES
BREAK ALL SHARP EDGES & CORNERS 1/8" MAX

REV DRWN CHK'D DATE DESCRIPTION
A5010 1 5.00 BASE WELDMENT
A5020 1 5.00 PIVOT WELDMENT
A5030 1 5.50 ACME SCREW WELDMENT
A5041 2 3.50 BUMPER
A5042 2 0.75 1/2" DOWEL PIN
A5043 2 0.75 PIVOT MOUNT
A5044 2 0.75 PIVOT CLAMP
A5045 1 0.75 ACME PIVOT
A5046 1 0.75 BEARING MOUNT
A5047 2 0.75 HINGE
...
TOLERANCES UNLESS OTHERWISE NOTED:
FRACTIONAL: 0"-6": ±1/64" 6"-24": ±1/32" 24+: ±1/16"
DECIMAL: X.X: ±0.1000" X.XX: ±0.0100" X.XXX: ±0.0050" X.XXXX: ±0.0001"
ANGLES: ±0.5°
FINISH: 125 MICRO INCHES
BREAK ALL SHARP EDGES & CORNERS 1/64" MAX