



REV	DRWN	CHK'D	DATE	DESCRIPTION
B	VRW	VRW	5/11/05	ADD CUTOUTS FOR JACK STAND

23.896  
21.896

1.000  
0.500  
R2.250

2X Ø0.164 THRU

0.125

22.610

22.610

Ø41.600

8X Ø0.164 THRU

1.516  
0.000  
0.359  
0.984  
1.609  
3.484

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CENTERED ON HOLE PATTERN  
& TAB

Ø46.500

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23.238  
23.488

2X Ø0.164 THRU

24.610 24.235 22.985

0.750 0.500 0.000 0.500 0.750

TOLERANCES UNLESS OTHERWISE NOTED:  
 FRACTIONAL: 0"-6": ±1/64" 6"-24": ±1/32"  
 24"+: ±1/16"  
 DECIMAL: X.X: ±0.1000" X.XX: ±0.0100"  
 X.XXX: ±0.0050" X.XXXX: ±0.0001"  
 ANGLES: ±0.5° FINISH: 125 MICRO INCHES  
 BREAK ALL SHARP EDGES & CORNERS 1/64" MAX

MATERIAL: ALUMINUM  
FINISH:



DRAWN: vernon  
CHECKED:  
DESIGNED: vernon  
ENGINEER: vernon

4/1/2004  
Cassegrain ADC  
TITLE: RING, AFT

QTY: 1

PROJECT CODE: A100  
DWG NO: A173  
REV: B