



REV	DRWN	CHKD	DATE	DESCRIPTION

0.750 0.500 0.000 0.500 0.750

23.488  
23.238

22.985 24.235 24.610

0.125

2X Ø.164 THRU

8X Ø.164 THRU

3.484  
1.609  
0.359  
0.114  
0.000 OD  
1.516

Ø41.600

R23.250

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CENTERLINE OF INSTRUMENT

21.896  
23.896

0.500  
1.000

R2.250

2X Ø.164 THRU

TOLERANCES UNLESS OTHERWISE NOTED:  
 FRACTIONAL: 0"-6": ±1/64" 6"-24": ±1/32"  
 24": ±1/16"  
 DECIMAL: X.X: ±0.1000" X.XX: ±0.0100"  
 X.XXX: ±0.0050" X.XXXX: ±0.0001"  
 ANGLES: ±0.5° FINISH: 125 MICRO INCHES  
 BREAK ALL SHARP EDGES & CORNERS 1/64" MAX

MATERIAL: ALUMINUM FINISH:  



DRAWN: vernon	4/1/2004	
CHECKED:		
DESIGNED: vernon		TITLE: RING, FWD
ENGINEER: vernon		PROJECT CODE:
QTY: 1		DWG NO: A172
		NEXT ASSY: A100

NET  
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