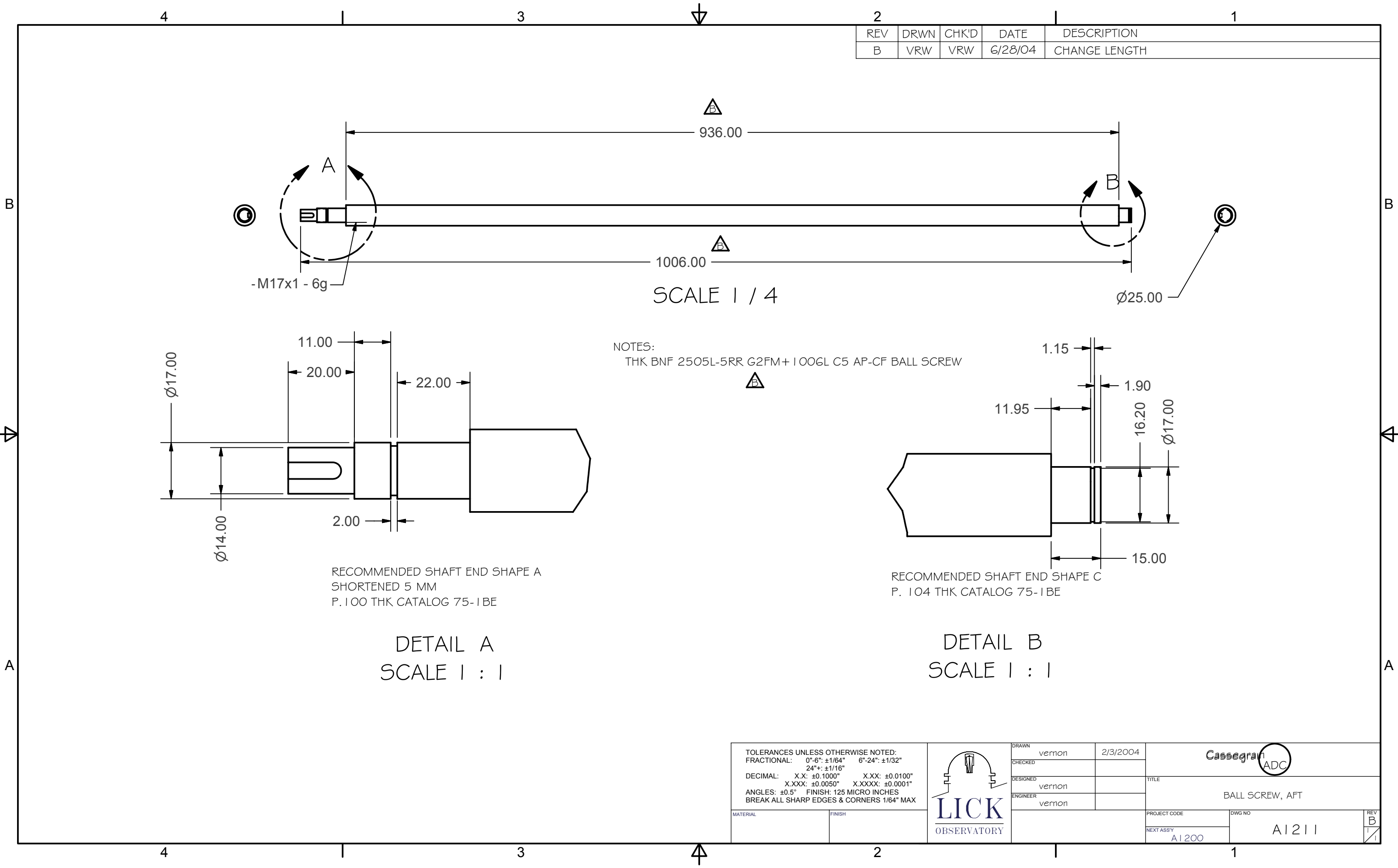




REV	DRWN	CHK'D	DATE	DESCRIPTION
B	VRW	VRW	6/28/04	CHANGE LENGTH

NOTES:
THK BNF 2505L-5RR G2FM+100GL C5 AP-CF BALL SCREW

RECOMMENDED SHAFT END SHAPE A
SHORTENED 5 MM
P.100 THK CATALOG 75-1BE

RECOMMENDED SHAFT END SHAPE C
P.104 THK CATALOG 75-1BE

TOLERANCES UNLESS OTHERWISE NOTED:
FRACTIONAL: 0"-6": $\pm 1/64"$ 6"-24": $\pm 1/32"$
24"+: $\pm 1/16"$
DECIMAL: X.X: $\pm 0.1000"$ X.XX: $\pm 0.0100"$
X.XXX: $\pm 0.0050"$ X.XXXX: $\pm 0.0001"$
ANGLES: $\pm 0.5^\circ$ FINISH: 125 MICRO INCHES
BREAK ALL SHARP EDGES & CORNERS $1/64"$ MAX



DRAWN vernon 2/3/2004
CHECKED
DESIGNED vernon
ENGINEER vernon

Cassegrain ADC
TITLE BALL SCREW, AFT
PROJECT CODE
NEXT ASSY A1200
DWG NO A1211
REV B