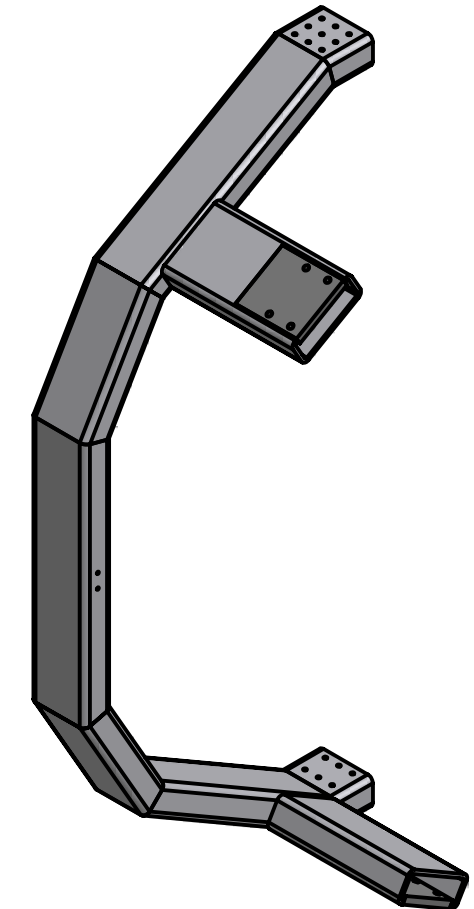
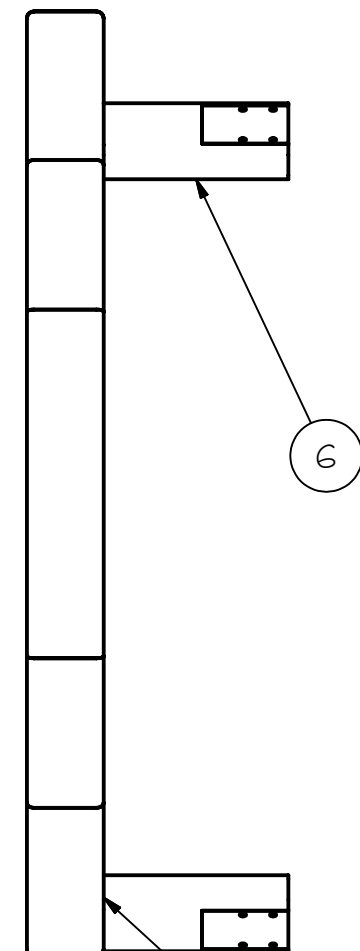
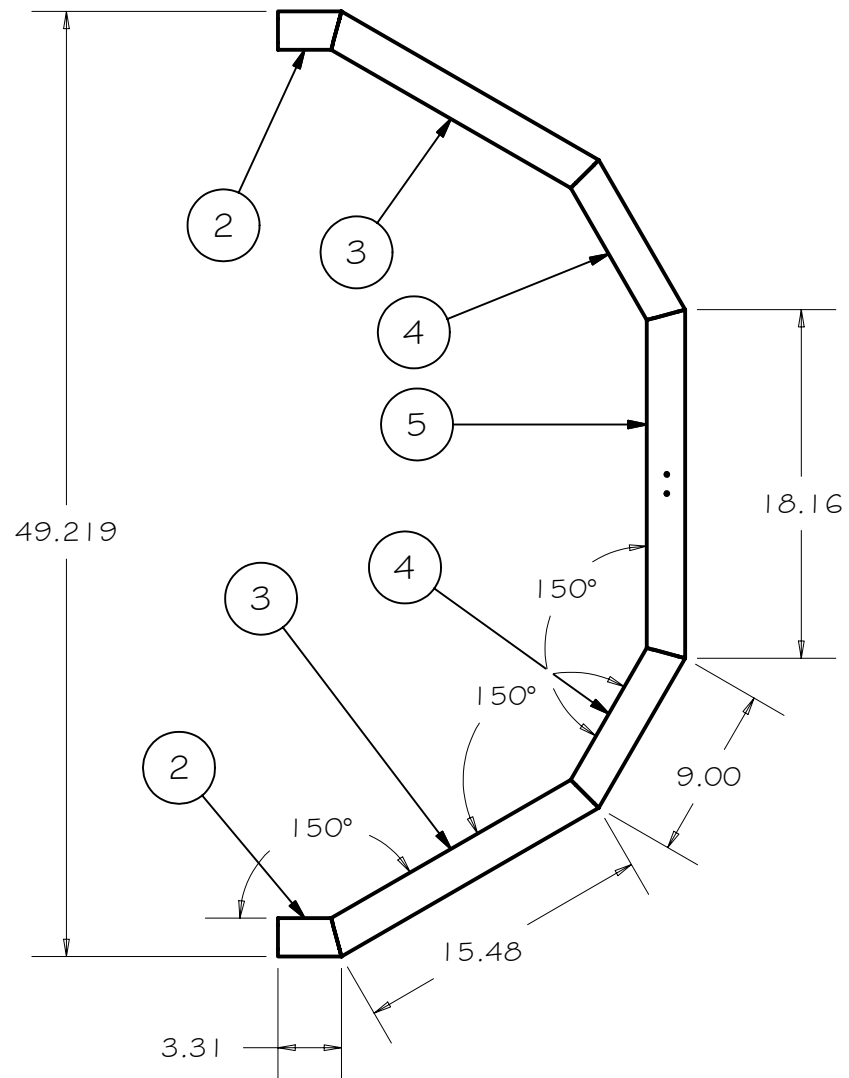
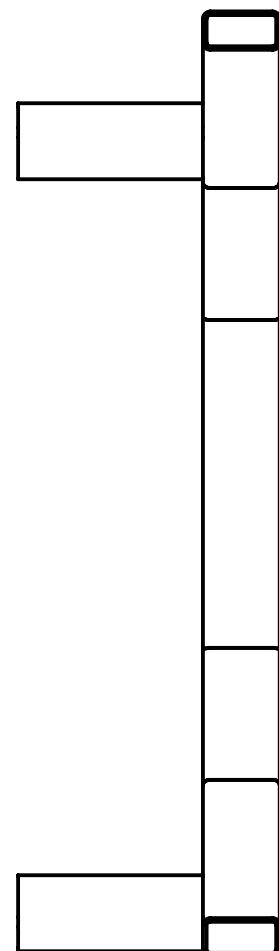
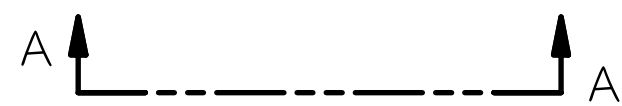


REV	DRWN	CHK'D	DATE	DESCRIPTION



2 X 4 X 3/16 WALL STEEL TUBE



SCALE 1 / 10

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
2	2	A1161	BASE TUBE 5
3	2	A1162	BASE TUBE 6
4	2	A1163	BASE TUBE 7
5	1	A1164	BASE TUBE 8
6	2	A1165	HARDPOINT MOUNT SUPPORT
7	2	A1156	HARDPOINT MOUNT PAD

TOLERANCES UNLESS OTHERWISE NOTED:
 FRACTIONAL: 0"-6": ±1/64" 6"-24": ±1/32"
 24"+: ±1/16"
 DECIMAL: X.X: ±0.1000" X.XX: ±0.0100"
 X.XXX: ±0.0050" X.XXXX: ±0.0001"
 ANGLES: ±0.5° FINISH: 125 MICRO INCHES
 BREAK ALL SHARP EDGES & CORNERS 1/64" MAX

MATERIAL	FINISH
STEEL	



DRAWN	vernon	9/3/2003
CHECKED		
DESIGNED	vernon	
ENGINEER	vernon	

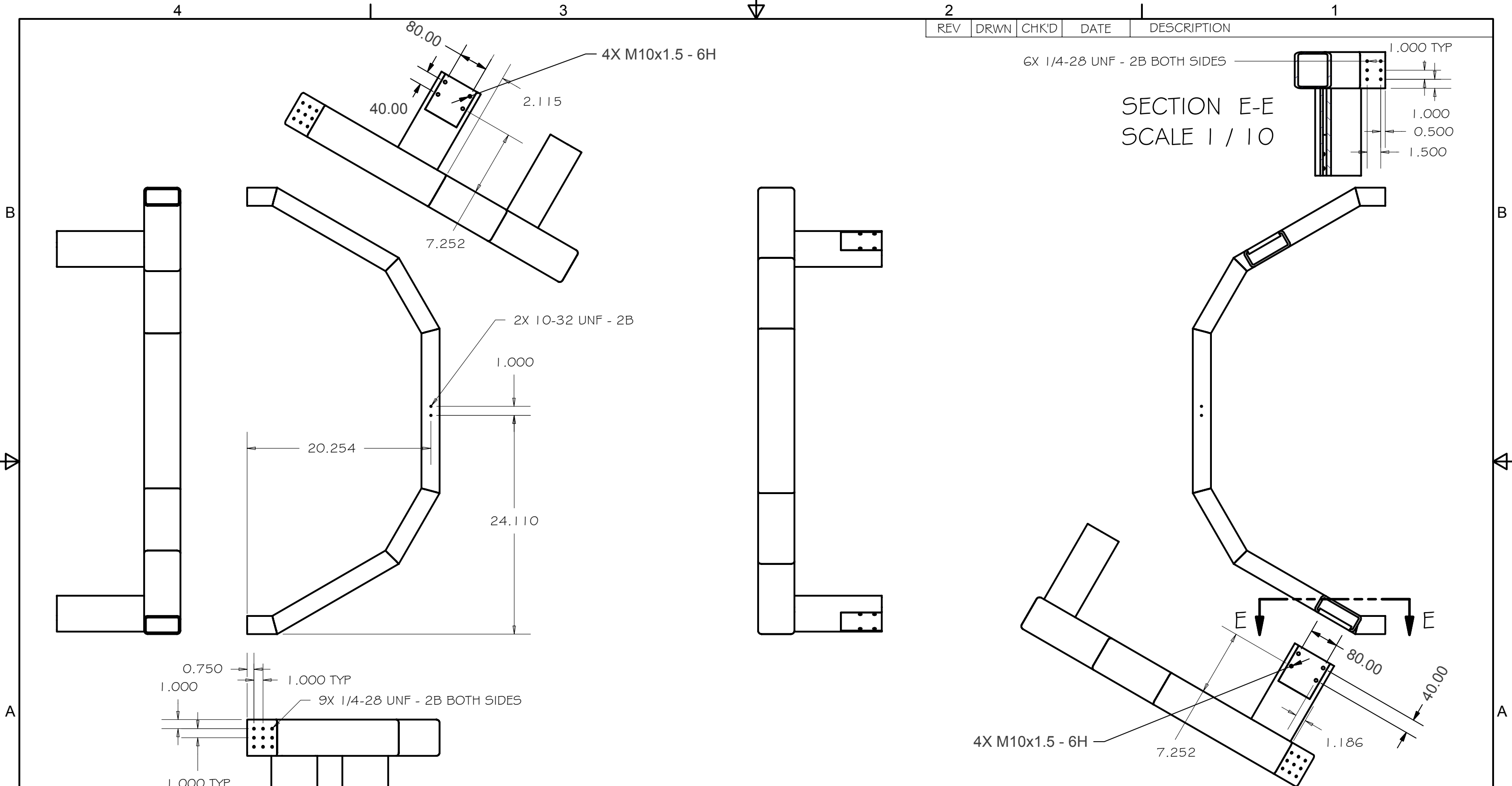
PROJECT CODE		DWG NO	REV
NEXT ASSY		A1160	A
A1100			1/2

Cassegrain ADC

FRAME WELDMENT, LOWER

A1160

REV	DRWN	CHK'D	DATE	DESCRIPTION



VIEW A-A
SCALE 1 / 10

SECTION E-E
SCALE 1 / 10

TOLERANCES UNLESS OTHERWISE NOTED:
 FRACTIONAL: 0"-6": ±1/64" 6"-24": ±1/32"
 24"+: ±1/16"
 DECIMAL: X.X: ±0.1000" X.XX: ±0.0100"
 X.XXX: ±0.0050" X.XXXX: ±0.0001"
 ANGLES: ±0.5° FINISH: 125 MICRO INCHES
 BREAK ALL SHARP EDGES & CORNERS 1/64" MAX



DRAWN	vernon	9/3/2003
CHECKED		
DESIGNED	vernon	
ENGINEER	vernon	

Cassegrain ADC	
TITLE	
FRAME WELDMENT, LOWER	

MATERIAL	FINISH	PROJECT CODE	DWG NO	REV
		AI100	AI160	A
				2/2