Observatory

TOLERANCES UNLESS OTHERWISE NOTED:

- FRACTIONAL: 0"-6": ±1/64"  6"-24": ±1/32"  24": ±1/16"
- DECIMAL:  X.X:  ±0.0100"  X.XX:  ±0.0050"  X.XXX:  ±0.0001"
- ANGLES:  ±0.5°  FINISH: 125 MICRO INCHES

BREAK ALL SHARP EDGES & CORNERS 1/64" MAX

**DWG NO REV PROJECT CODE**

**DRAWN CHECKED DESIGNED ENGINEER**

**TITLE NEXT ASS'Y MATERIAL FINISH**

<table>
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<th>REV</th>
<th>DRWN</th>
<th>CHK'D</th>
<th>DATE</th>
<th>DESCRIPTION</th>
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Cassegrain ADCCassegrain RAIL BASE

A1110, A1130 STEEL

**QTY: 2**

0.31 WELD CHAMFER

77.00

0.13 WELD CHAMFER

3.00

vernon 3/19/2004