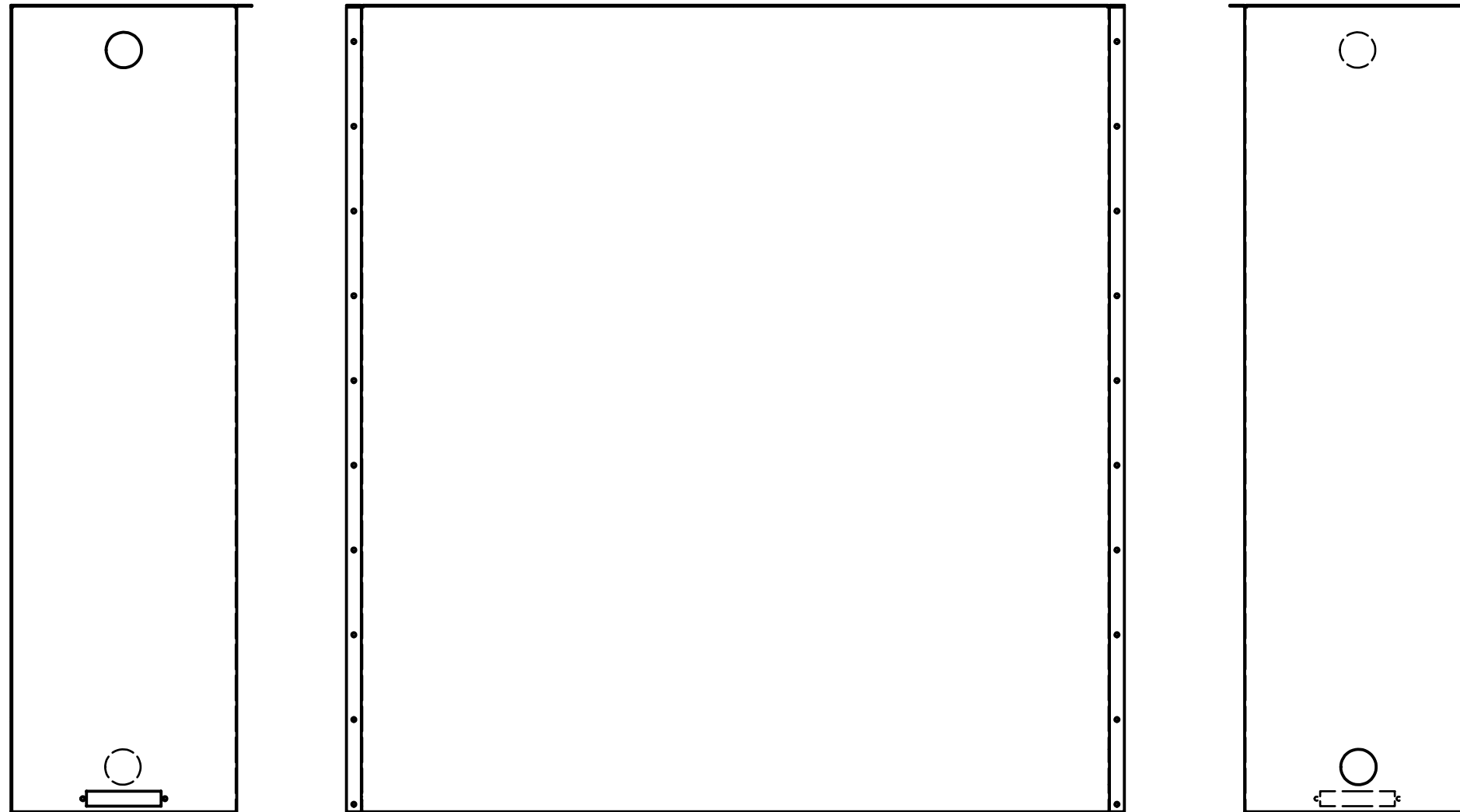
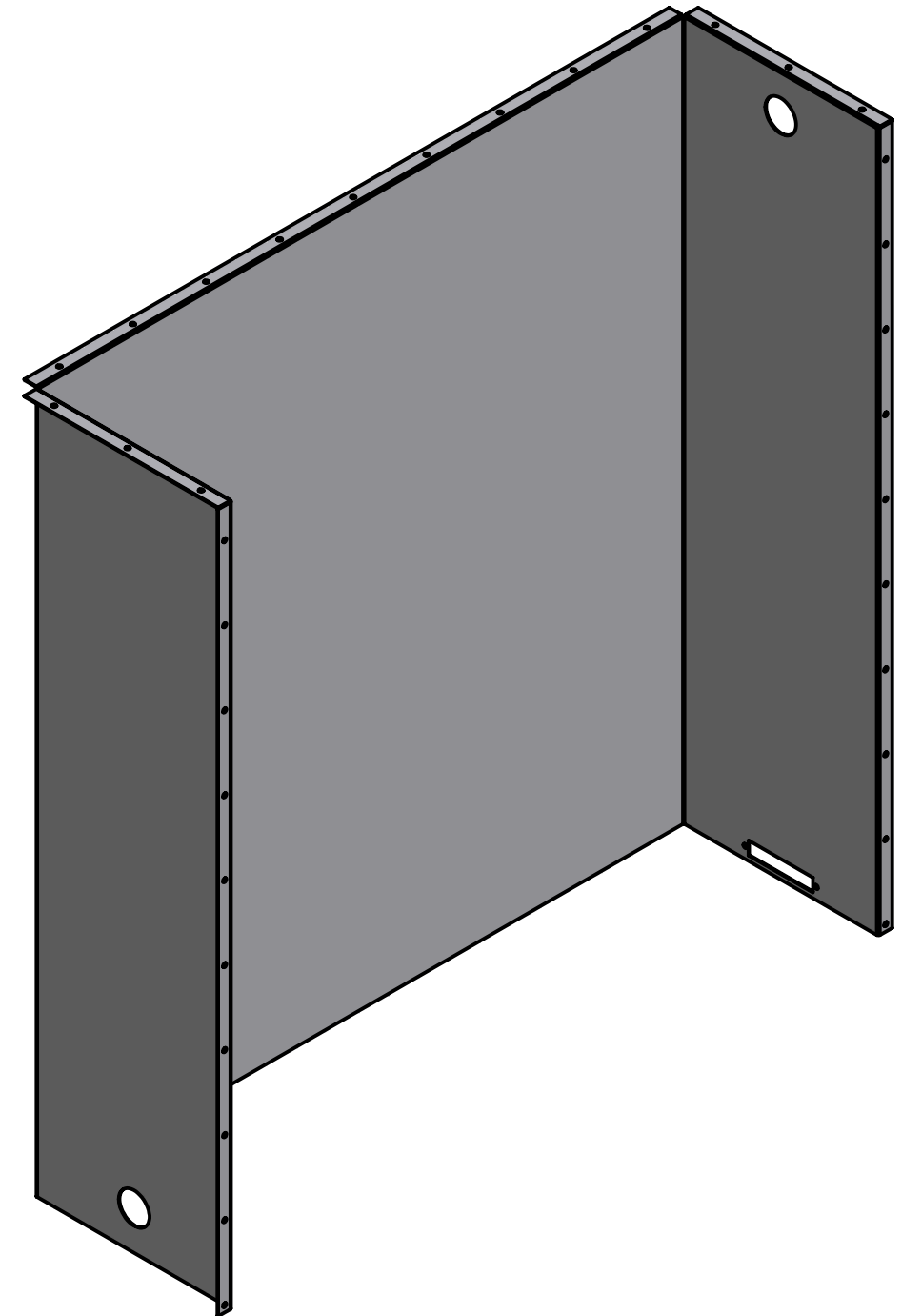


REV	DRWN	CHK'D	DATE	DESCRIPTION
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SCALE 1 / 10

TOLERANCES UNLESS OTHERWISE NOTED:  
 FRACTIONAL: 0"-6": ±1/64" 6"-24": ±1/32"  
 24"+: ±1/16"  
 DECIMAL: X.X: ±0.1000" X.XX: ±0.0100"  
 X.XXX: ±0.0050" X.XXXX: ±0.0001"  
 ANGLES: ±0.5° FINISH: 125 MICRO INCHES  
 BREAK ALL SHARP EDGES & CORNERS 1/64" MAX

MATERIAL	FINISH
16 GA 304 SS	



DRAWN	vernon	7/20/2005	Sol-Gel Facility
CHECKED			
DESIGNED	vernon		TITLE
ENGINEER	VRW		HARDENING TANK SIDES
QTY: 1		PROJECT CODE	DWG NO
		SG3510	SG3514

REV	A
1/2	2

4

3

2

1

REV	DRWN	CHK'D	DATE	DESCRIPTION

55.02  
54.516  
54.01  
51.06

Ø2.375 ∇ 0.060

37X, Ø0.272  
FOR NUT INSERTS

Ø2.375 ∇ 0.060

5.681 TYP  
ALL HOLE PATTERNS

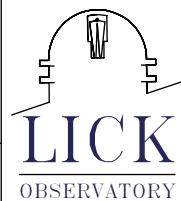
6.181  
3.00  
1.38  
0.875  
0.500  
0.38  
0.00

0.00 1.01 2.775 5.766 6.02 8.52 11.02 11.266 16.02 18.307

66.04 67.926 73.61 81.06 82.06

SCALE 1 / 8

TOLERANCES UNLESS OTHERWISE NOTED:  
 FRACTIONAL: 0"-6": ±1/64" 6"-24": ±1/32"  
 24"+: ±1/16"  
 DECIMAL: X.X: ±0.1000" X.XX: ±0.0100"  
 X.XXX: ±0.0050" X.XXXX: ±0.0001"  
 ANGLES: ±0.5° FINISH: 125 MICRO INCHES  
 BREAK ALL SHARP EDGES & CORNERS 1/64" MAX



DRAWN: vernon 7/20/2005  
 CHECKED:   
 DESIGNED: vernon  
 ENGINEER: VRW

Sol-Gel Facility

TITLE: HARDENING TANK SIDES

MATERIAL: FINISH: 2

QTY:

PROJECT CODE: SG3510  
 DWG NO: SG3514  
 REV A 2/2

4

3

2

1

B

B

A

A