

4

3

2

1

REV	DRWN	CHK'D	DATE	DESCRIPTION

2X, 1/4-20 UNC - 2B

1.50

0.88

0.00

0.00

4.50

10.50

15.00

0.19

1.50

0.19

SCALE 3 / 4

TOLERANCES UNLESS OTHERWISE NOTED:
 FRACTIONAL: 0"-6": ±1/64" 6"-24": ±1/32"
 24"+: ±1/16"
 DECIMAL: X.X: ±0.1000" X.XX: ±0.0100"
 X.XXX: ±0.0050" X.XXXX: ±0.0001"
 ANGLES: ±0.5° FINISH: 125 MICRO INCHES
 BREAK ALL SHARP EDGES & CORNERS 1/64" MAX



DRAWN	vernon	7/20/2005	Sol-Gel Facility	
CHECKED				
DESIGNED	vernon		TITLE	
ENGINEER	VRW		HARDENING TANK BRACKET	
MATERIAL	304 SS	FINISH	QTY: 2	
PROJECT CODE	SG3510	DWG NO	SG3513	REV A
NEXT ASSY				1/1

4

3

2

1

B

B

A

A

A

A