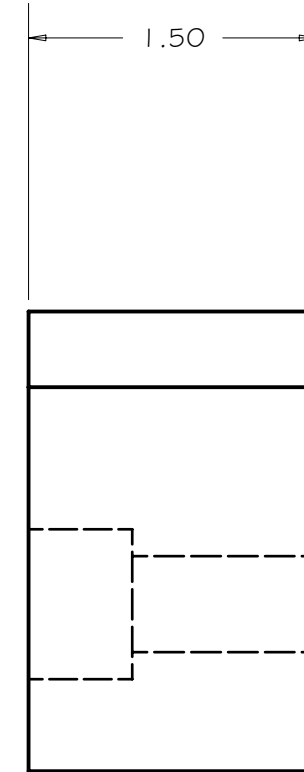


REV	DRWN	CHK'D	DATE	DESCRIPTION
B	VRW	VRW	2/10/05	ADD GAP SHRINKAGE TO KECK TEMP

4X $\varnothing 0.500$ THRU
 $\sqcap \varnothing 0.781 \nabla 0.540$

$\varnothing 41.048$ FINISHED SIZE,
 ALLOW FOR MACHINING
 AFTER ASSEMBLY



19.000

18.130
 DIMENSIONED FROM
 \perp OF RADIUS

0.000

1.000

3.000

5.000

7.000

8.000

SCALE 1 : 1

TOLERANCES UNLESS OTHERWISE NOTED:
 FRACTIONAL: 0"-6": $\pm 1/64"$ 6"-24": $\pm 1/32"$
 24"+: $\pm 1/16"$
 DECIMAL: X.X: $\pm 0.1000"$ X.XX: $\pm 0.0100"$
 X.XXX: $\pm 0.0050"$ X.XXXX: $\pm 0.0001"$
 ANGLES: $\pm 0.5^\circ$ FINISH: 125 MICRO INCHES
 BREAK ALL SHARP EDGES & CORNERS 1/64" MAX

MATERIAL
 ALUMINUM

FINISH



DRAWN: vernon
 CHECKED:
 DESIGNED: vernon
 ENGINEER: vernon

QTY: 2

Cassegrain ADC

FWD DUMMY OPTIC THICKNER

PROJECT CODE
 NEXT ASSY: A8120

DWG NO
 A8123

REV
 B