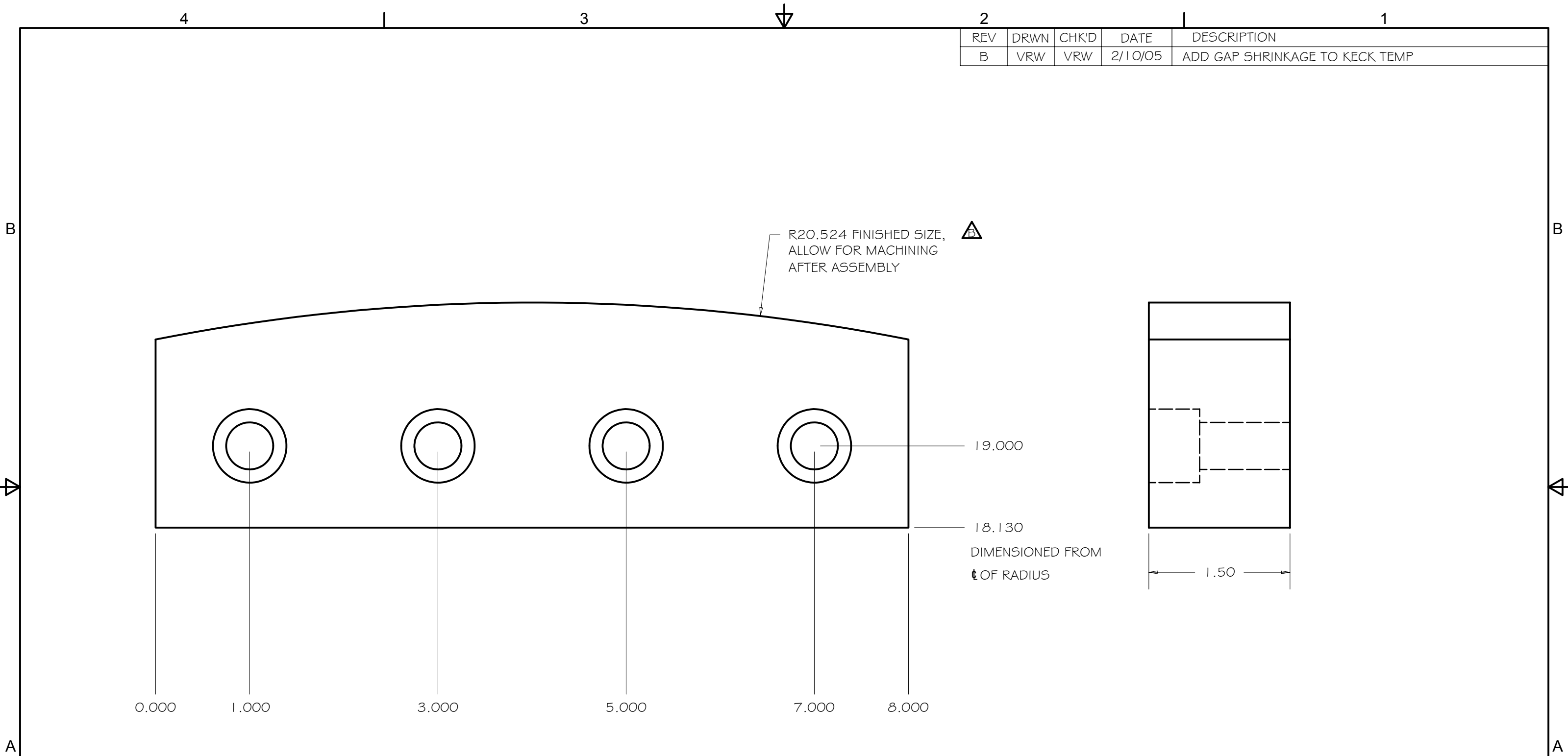


REV	DRWN	CHK'D	DATE	DESCRIPTION
B	VRW	VRW	2/10/05	ADD GAP SHRINKAGE TO KECK TEMP



R20.524 FINISHED SIZE,
ALLOW FOR MACHINING
AFTER ASSEMBLY

19.000
18.130
DIMENSIONED FROM
Ø OF RADIUS

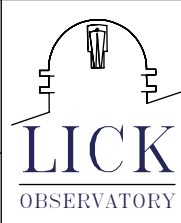
1.50

0.000 1.000 3.000 5.000 7.000 8.000

SCALE 1 : 1

TOLERANCES UNLESS OTHERWISE NOTED:
 FRACTIONAL: 0"-6": ±1/64" 6"-24": ±1/32"
 24"+: ±1/16"
 DECIMAL: X.X: ±0.1000" X.XX: ±0.0100"
 X.XXX: ±0.0050" X.XXXX: ±0.0001"
 ANGLES: ±0.5° FINISH: 125 MICRO INCHES
 BREAK ALL SHARP EDGES & CORNERS 1/64" MAX

MATERIAL	FINISH
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DRAWN	vernon	1/28/2005
CHECKED		
DESIGNED	vernon	
ENGINEER	vernon	

PROJECT CODE		DWG NO	REV
NEXT ASSY		A8112	B
A8110			1

Cassegrain ADC

AFT DUMMY OPTIC THICKNER