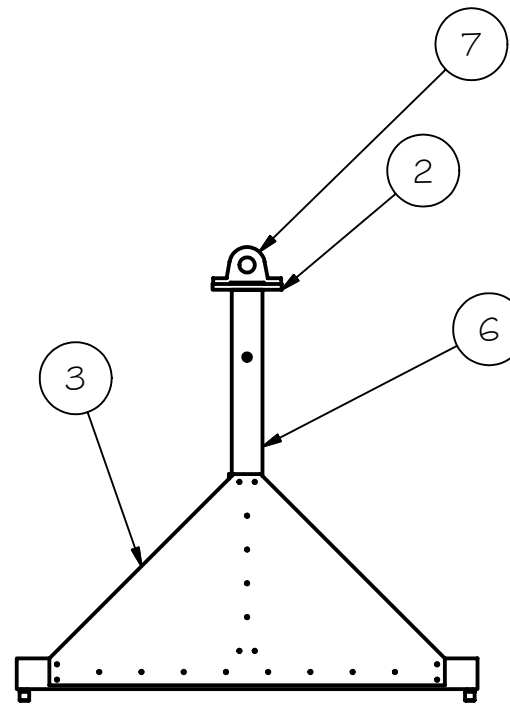
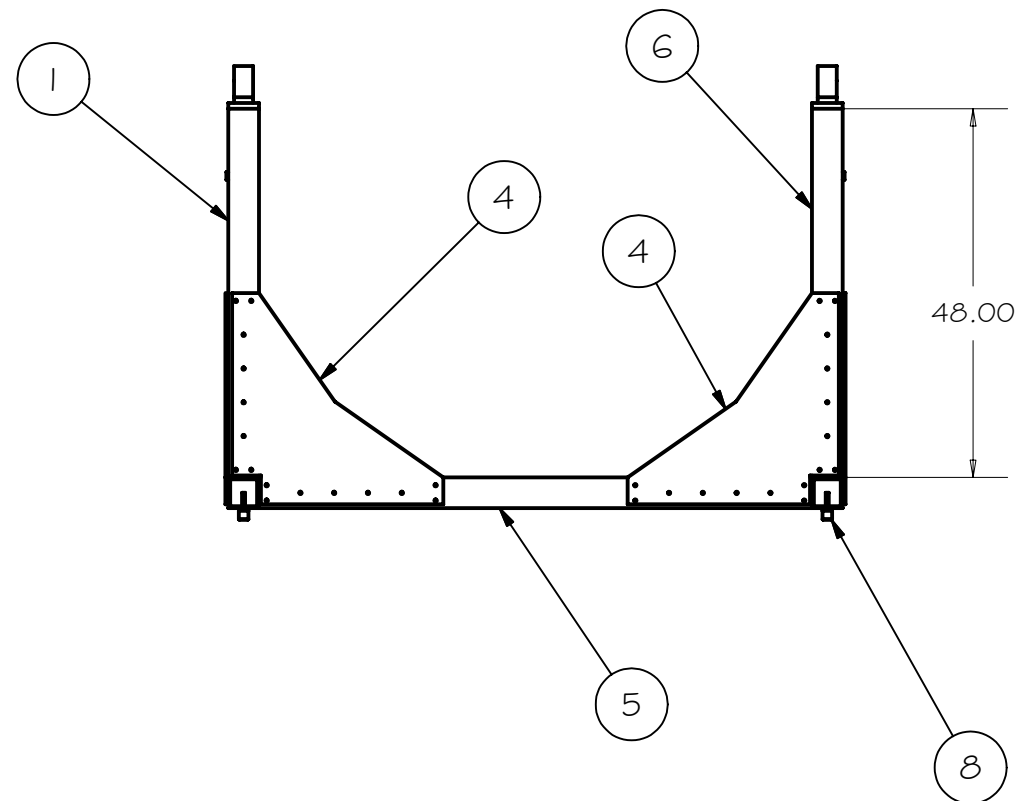
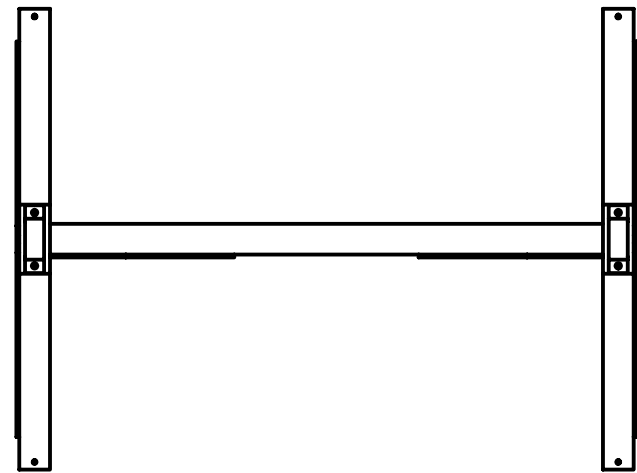


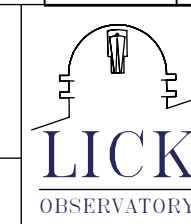
REV	DRWN	CHK'D	DATE	DESCRIPTION
B	VRW	VRW	10/26/04	STIFFEN ASSEMBLY



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	A8033	UPRIGHT TUBE
2	2	A8034	PAD, PILLOW BLOCK
3	2	A8035	GUSSET
4	2	A8049	GUSSET
5	1	A8051	BASE WELDMENT
6	1	A8052	UPRIGHT TUBE
7	2	bearing	McMaster 6244KG5
8	4	level_foot	McMaster 6330K34

TOLERANCES UNLESS OTHERWISE NOTED:
 FRACTIONAL: 0"-6": ±1/64" 6"-24": ±1/32"
 24"+: ±1/16"
 DECIMAL: X.X: ±0.1000" X.XX: ±0.0100"
 X.XXX: ±0.0050" X.XXXX: ±0.0001"
 ANGLES: ±0.5° FINISH: 125 MICRO INCHES
 BREAK ALL SHARP EDGES & CORNERS 1/64" MAX

MATERIAL: STEEL
 FINISH: 2



DRAWN: vernon 9/4/2003
 CHECKED:
 DESIGNED: vernon
 ENGINEER:

QTY: 1

Cassegrain ADC
 TITLE: STAND, TEST
 PROJECT CODE: A8001
 DWG NO: A8030
 REV: B